

# ADDENDUM TO ASSEMBLY INSTRUCTIONS FOR 527.26325 & T8412 TABLE TENNIS TABLE

**IMPORTANT:** Begin assembly of your table tennis table following the steps on this sheet instead of steps 1 - 4 in Owners Manual. Once you have completed the steps on this sheet, continue assembling your table starting with step 5 in Owners Manual.

1. Assemble Caster Tubes #27 to Side Panel #5 as shown in Figure 1 on this sheet.

A. Turn Side Panel as shown in Figure 1 and insert Plastic Shim into Side Panel #5.

B. Insert Caster Tubes #27 into Side Panel #5. Note: Tubes will be tight. Be sure tubes are inserted all the way into Side Panel. You will have 3" of tube inside Side Panel. See Figure 1.

2. Tap a Caster Socket #12 into end of each of the Caster Tubes #27 until flange on Socket touches the end of tube. See Figure 1. **DO NOT HIT CASTER SOCKET DIRECTLY WITH A HAMMER! SET A PIECE OF WOOD ON CASTER SOCKET AND HIT WOOD TO DRIVE SOCKET INTO TUBE.** Socket may break if hit too hard.

3. Insert Casters #11 into Caster Sockets #12. See Figure 1.

4. Insert two Safety Latches #8 into slots in Side Panel #5 and attach with two Screws #10 and two Locknuts #16. See Figure 1. Tighten nuts snug, but do not over-tighten. You could crack Side Panel.

Repeat steps 1 - 4 on other Side Panel.

Continue assembly of your table starting with step 5 in Owners Manual.

**Figure 1**

Insert Plastic Shims into plastic panel, then insert Caster Tube into panel. Tube will be tight.

Mark tube with a pencil or a piece of tape 3" from end of tube, and insert tube into plastic panel until you reach the mark.

