

STIGA®

Play The Best®

MODEL NOS.

T8600

T8601

TABLE TENNIS TABLE

OWNER'S MANUAL

1. **Read this manual carefully before starting assembly.** Read each step completely before beginning each step.
2. **Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.**
3. **To make assembly easier, use the Hardware Identifier on page 9 to identify and sort all fasteners. Check all cartons for kits. All hardware may not be located in one kit.**
4. **Do not tighten hardware until instructed to do so.** If hardware is tightened too soon, mounting holes may not align and parts may not easily fit together. Leave locknuts slightly loose until you are instructed to tighten them.
5. **Tools required for assembly:** Phillips Screwdriver, Two 7/16 Wrenches, One 3/8 Wrench (an adjustable wrench may be substituted for the wrenches).

Please Do Not Return This Product To The Store!

Contact Escalade® Sports customer service department at:

Phone: 1-866-873-3528 Toll – Free !

Fax: 1-866-873-3533 Toll – Free !

E-mail: tabletennis@escaladesports.com

Mailing Address (correspondence only):

Escalade Sports

PO Box 889

Evansville, IN 47706

Please visit our World Wide Web site at: www.escaladesports.com

ON-LINE TROUBLE SHOOTING

TECHNICAL ASSISTANCE

ON-LINE PARTS REQUESTS

FREQUENTLY ASKED QUESTIONS

ADDITIONAL ESCALADE® SPORTS PRODUCT INFORMATION

ESCALADE®

S P O R T S

2L-7016-00

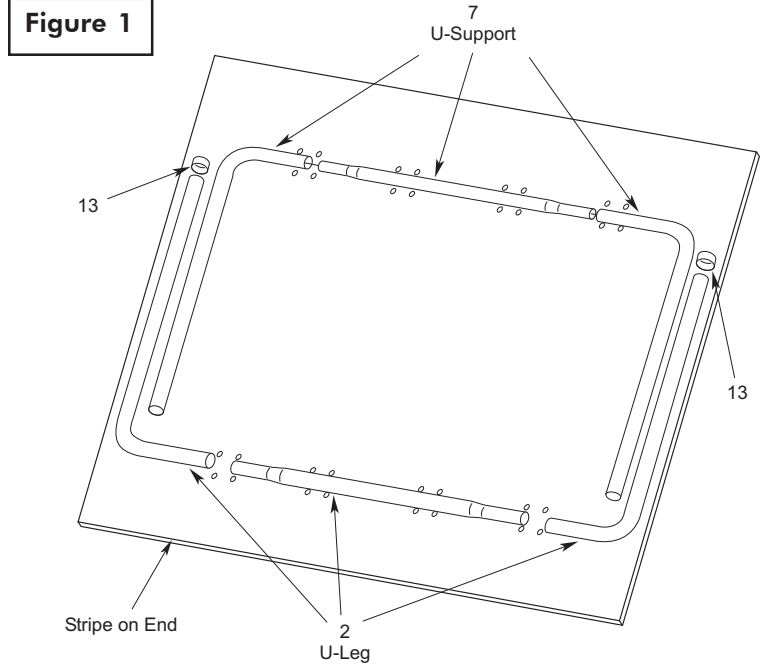
Escalade® Sports products may be manufactured and/or licensed under the following patents.

6120397, 5816957, 5769744, 5119741, 4911085, 4717157, D460140, D420563

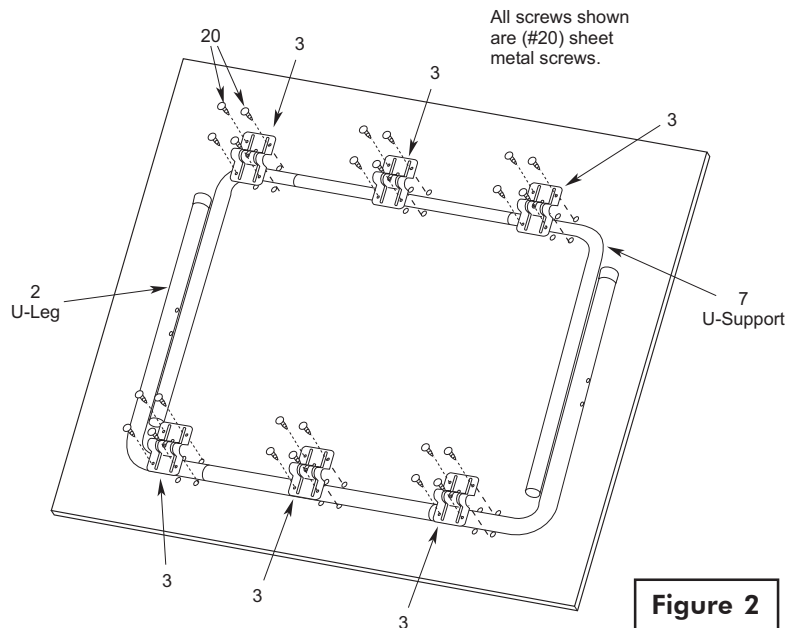
Additional patents may be pending. One or more of the listed patents and/or pending patents may cover specific product.

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1. Lay table top #1 painted side down, on a smooth, flat surface. Use the shipping container to protect the painted surface of the table top.
2. Assemble the two "L" tubes and the center tubes that make up the "U" Support and the "U" Leg. Align on Table Top as shown in Figure 1. **Note: "U" Leg is larger and wider than the U Support. The U-leg should be installed on the end of the table half with the end stripe on top side**
3. Put plastic caps #13 on the end of U-leg #2.

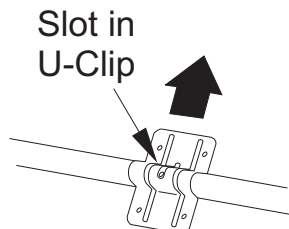


4. Align the holes in the U-clips #3 with pilot holes in table top assembly and secure with twenty four screws #20 as shown.



IMPORTANT:

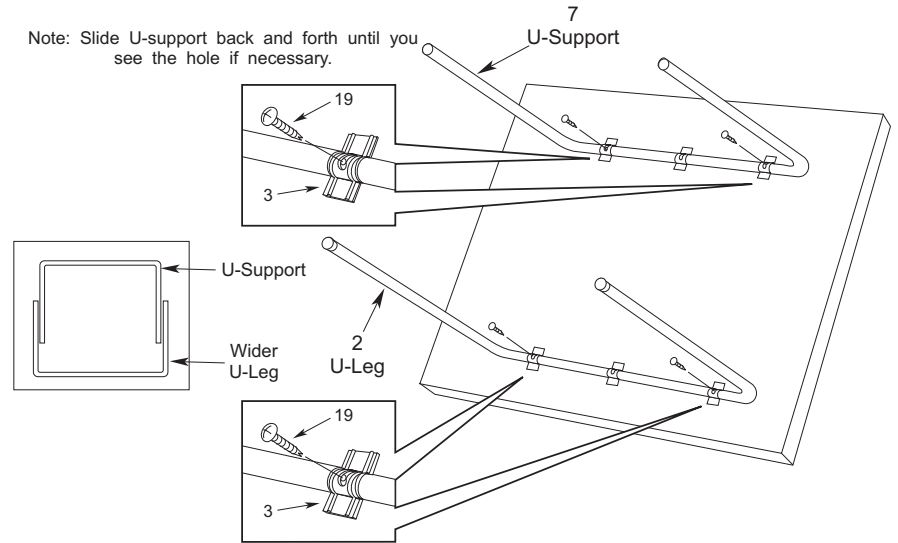
Be sure the slot in the six U-clips #3 all face the same direction (toward the end of the table with the U-support) as shown.



IMPORTANT: U-Leg is wider than U-support. Make sure they are assembled exactly as shown. If not, there will be a large gap between table halves and table will not operate properly!

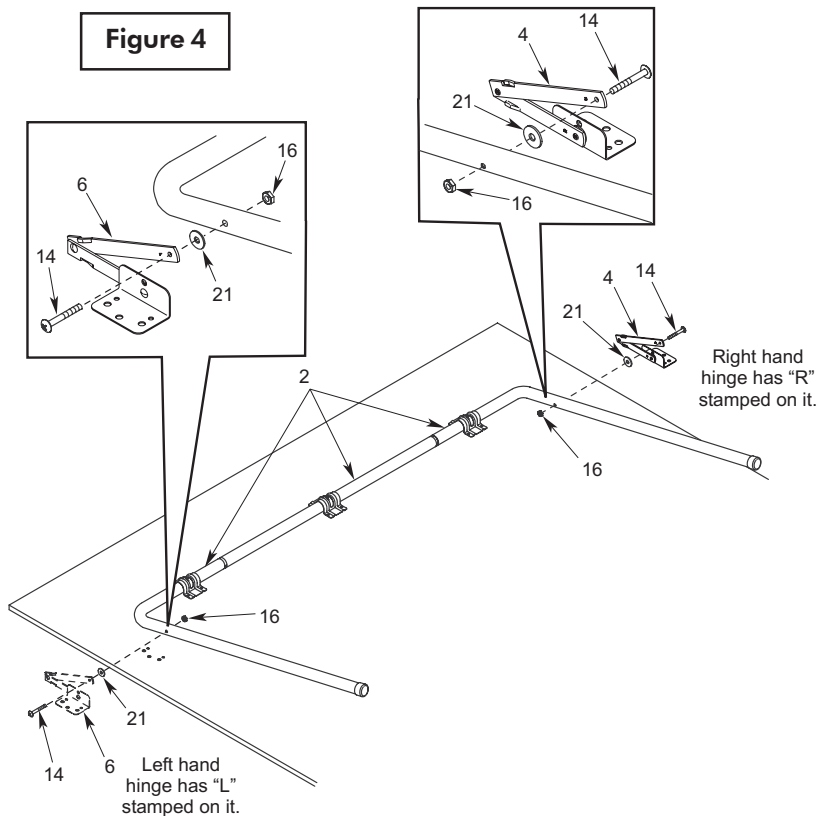
- Rotate U-support #7 until you see the screw hole in the slot of U-clip #3. Slide U-support #7 side to side if necessary.
- Insert screw #19 through slot in U-clip #3 and into U-support #7. Thread it all the way into U-support #7 until it touches the back of the tube. There should be about 3/8 inch of screw #19 left sticking out. Repeat for U Leg #2.

Figure 3



- Attach hinge and brackets #6 and #4 to U-leg #2 as shown in Figure 4. **NOTE: Hinges are right hand and left hand and must be attached as shown.** Left hand hinge #6 has the letter "L" stamped on it and the right hand hinge has "R". Attach with screws #14, plastic washers #21 and locknuts #16. Tighten nuts until snug, but do not overtighten. Hinges must pivot. See Figure 4.

Figure 4



8. Screw left hand hinge brackets #6 to table top following these steps:
 - A. Push U-leg #2 and hinge assembly flat against top. See Figure 5.
 - B. Place a spacer that is about 1/16" thick between hinge legs. Suggestion: either a nickel or a quarter is an ideal spacer. See Figure 6.
 - C. With hinge bracket, hinge and leg flat against table top and spacer between hinge legs, screw bracket to table with five #20 screws. See Figure 6.
 - D. Open leg and lock leg hinge. See Figure 7. Remove spacer that you used between hinge legs.
9. Repeat step 8 to attach right hand hinge bracket to table.

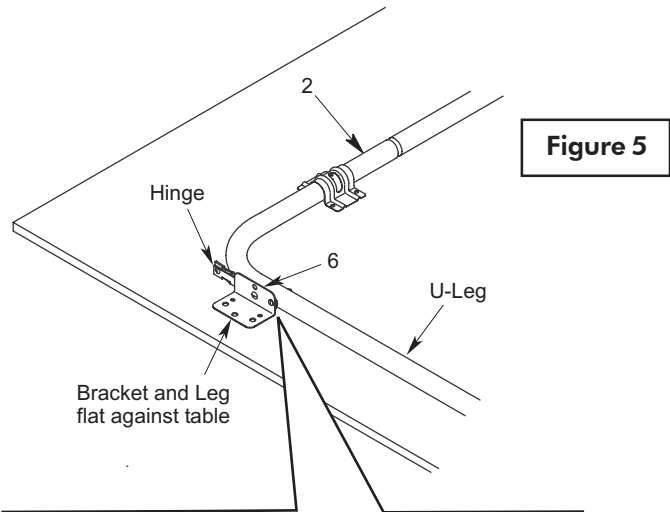


Figure 5

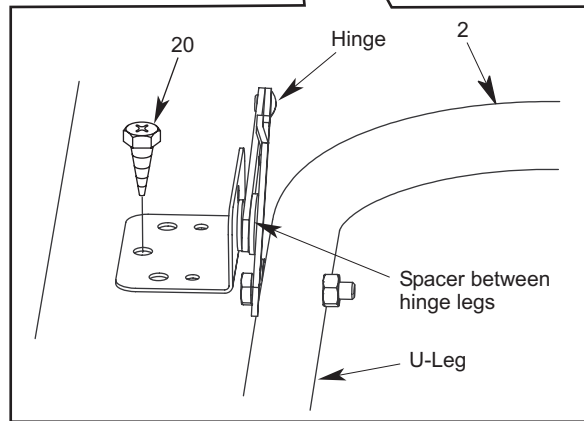


Figure 6

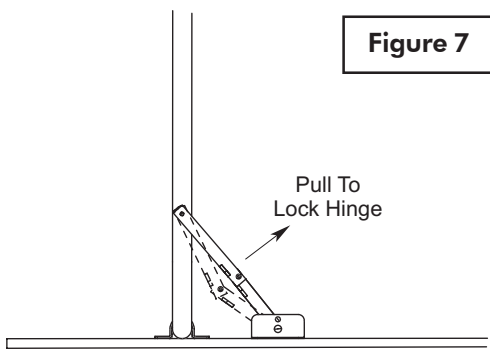


Figure 7

10. Attach name panel #5 to inside of U-supports #7. Secure with hex bolts #9 and locknuts #15. Tighten nuts but be careful not to crush tubes. See Figure 8.

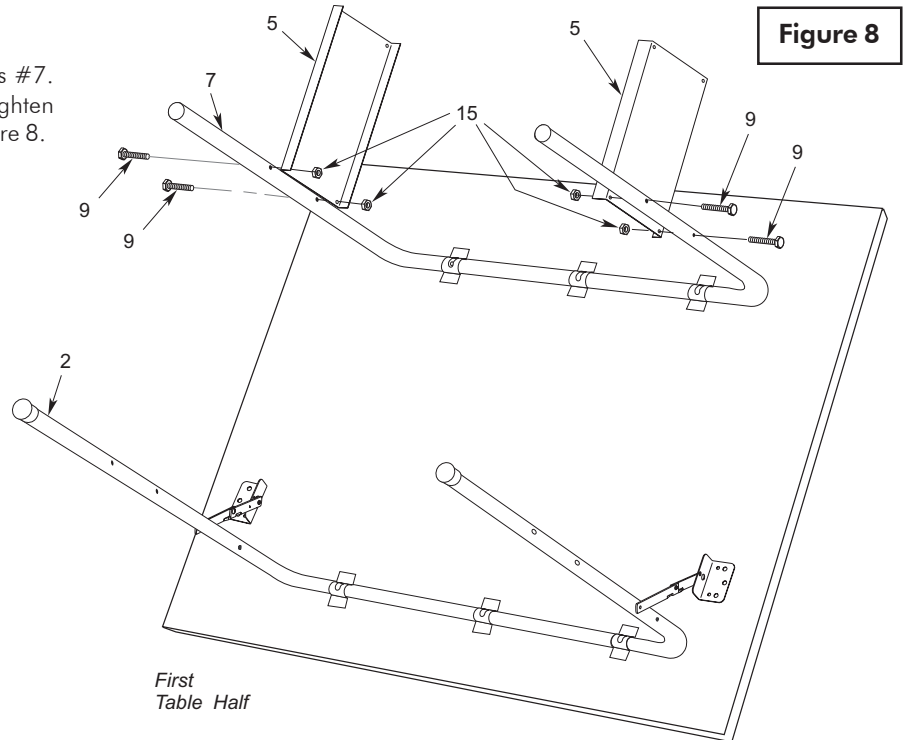


Figure 8

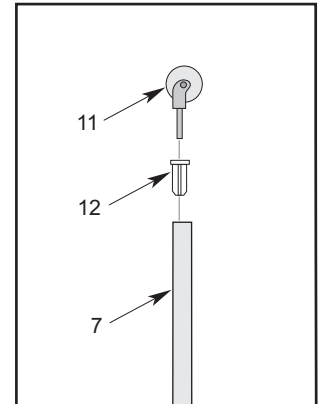
11. Gently tap caster sockets #12 into U-support #7 until flange on sockets touches the edge of the tube. **DO NOT HIT CASTER SOCKET DIRECTLY WITH A HAMMER! SET A PIECE OF WOOD ON CASTER SOCKET AND HIT PIECE OF WOOD TO DRIVE CASTER SOCKET INTO U-SUPPORT.**
See Figure 9.

12. Insert casters #11 into caster sockets #12. See Figure 9.

CAUTION:
AT LEAST TWO ADULTS ARE NEEDED TO MOVE TABLE HALF!

13. Prepare an area for the assembly of the second table top half. If necessary, move the first table top half aside with the aid of a helper. Be sure to place it in a location where it won't be disturbed or damaged. If setting on its side, be sure to place the bottom edge no less than 12 inches away from the wall. Also be sure to place carpet or pieces of the shipping carton down to protect table top edges. If floor is not carpeted, brace table top half with a heavy object to keep it from sliding.

Figure 9



14. Repeat steps 1 through 9 on second table half.
15. Gently tap caster sockets #12 into U-support #7 on second table half until flange on sockets touches the edge of the tube. **DO NOT HIT CASTER SOCKETS TOO HARD WITH A HAMMER.** Casters could break if hit too hard.
16. Insert casters #11 into caster sockets #12 on second table half.

CAUTION:
AT LEAST TWO ADULTS ARE NEEDED TO COMPLETE THE REMAINDER OF THE ASSEMBLY!

Figure 10

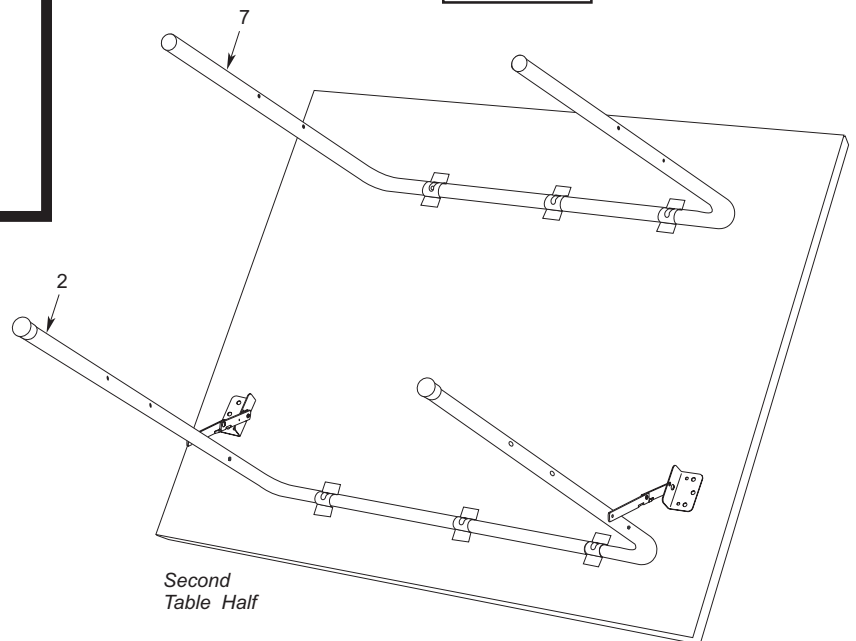
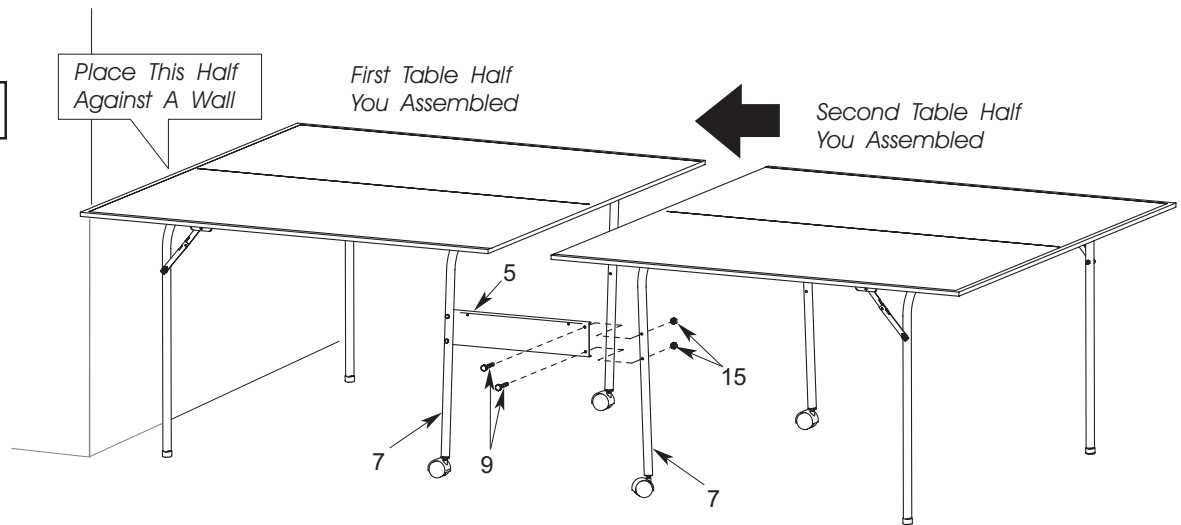


Figure 11



17. Make sure the legs on the first table top half (the half with the name panel #5) are open and hinges are locked. With one person on each side of the table, lift and set table half on its legs. Place table against a wall as shown above to help stabilize table top half while second half is being attached. Be sure there is enough room to connect second half.



CAUTION:

BE SURE THE FIRST TABLE HALF YOU ASSEMBLED (WITH NAME PANELS #5 ATTACHED) IS STABLE AND AGAINST A WALL. DO NOT LEAVE TABLE HALF STANDING UNATTENDED.

18. Place two hex bolts #9 and locknuts #15 on floor next to caster wheels (on both sides of the table half) so they will be handy for the next step.

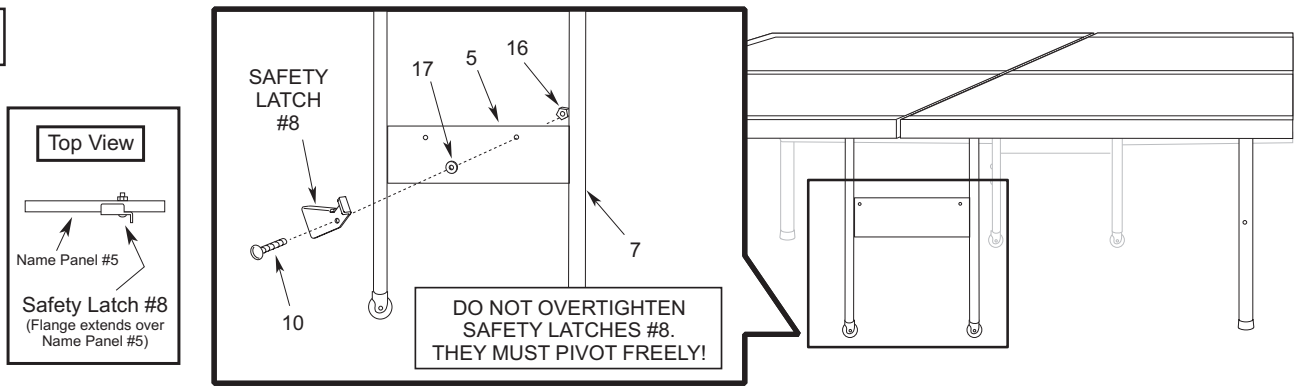


CAUTION:

UNTIL THE TABLE HALVES ARE CONNECTED THEY WILL NOT STAND ON THEIR OWN. IT IS RECOMMENDED TO HAVE THREE PEOPLE TO CONNECT TABLE HALVES. TWO TO STABILIZE TABLE AND ONE TO BOLT TABLE TOGETHER.

19. With a person on both sides of the second table half, slide the second table half against the first table half. Align holes in name panels #5 (on first table half) with holes in U-supports (on second table half). Secure second table half to name panel #5 with the two hex bolts #9 and locknuts #15 you placed on the floor earlier. Tighten locknuts snug but do not overtighten. These joints must pivot. At this point go back and tighten hex bolts #9.

Figure 12



CAUTION:

INSTALL SAFETY LATCHES #8 AS SHOWN ABOVE FOR PROPER USE OF TABLE! DO NOT SKIP THIS STEP! DO NOT OPERATE TABLE UNTIL SAFETY LATCHES ARE INSTALLED AND ASSEMBLY IS COMPLETE!

20. Choose a name panel #5 on either side of the table and install one safety latch #8 into the right-hand hole on that name panel as shown in Figures 12 & 13. Use one screw #10 one washer #17 and one hex nut #16. **NOTE: Flange on safety latch must extend over top of name panel as shown in Figure 12. Safety latch must pivot freely.**
21. Go to the other side of the table and install the second safety latch into the right-hand hole on the other name panel #5. **NOTE: Safety latches must be attached diagonally across from each other.** (See Figure 13).
22. Attach corner caps #22 to four outside corners of table top. Use three screws #20 through each cap. (See Figure 14).

Figure 13

Top View Of Table

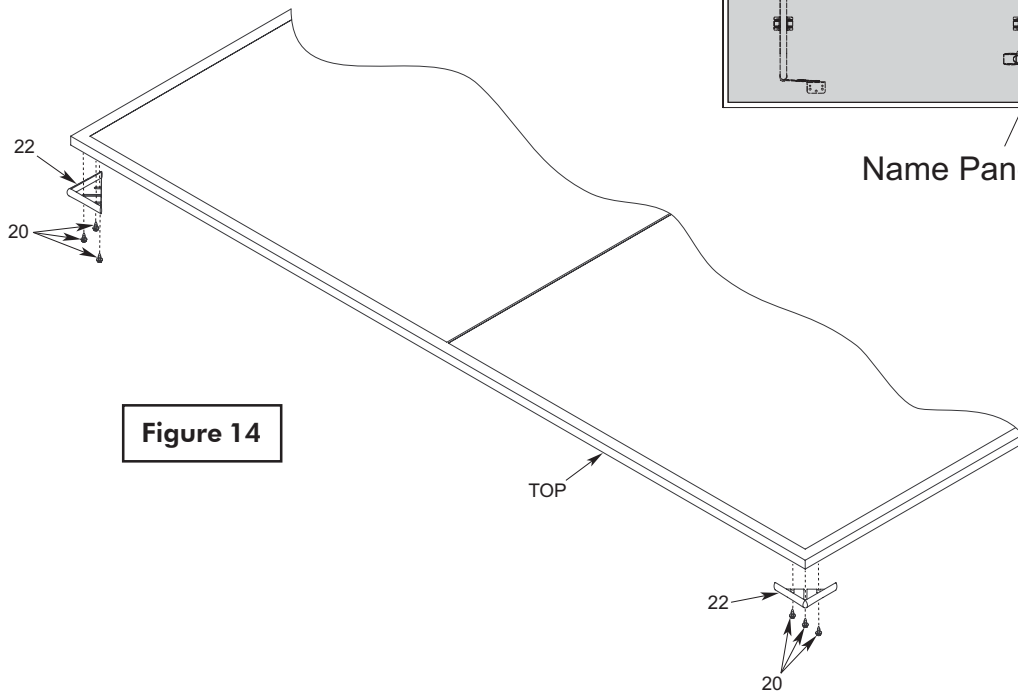
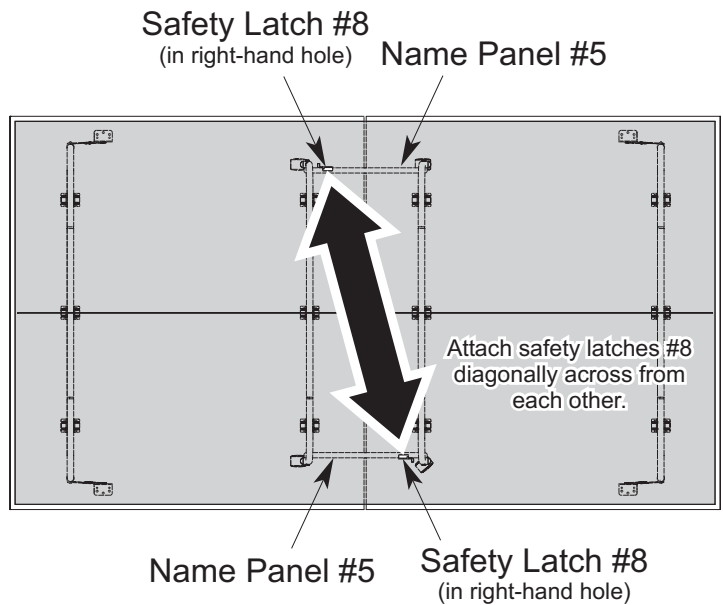


Figure 14



WARNING!

DO NOT ALLOW CHILDREN TO OPEN TABLE! DO NOT CLIMB, SIT, STAND OR JUMP ON TABLE! SERIOUS OR FATAL INJURY MAY RESULT! THIS IS NOT A TOY! TABLE IS TO BE OPENED OR CLOSED BY ADULTS ONLY! FAILURE TO COMPLY WITH OPENING AND CLOSING INSTRUCTIONS COULD RESULT IN PERSONAL INJURY OR PROPERTY DAMAGE.

OPENING AND CLOSING INSTRUCTIONS

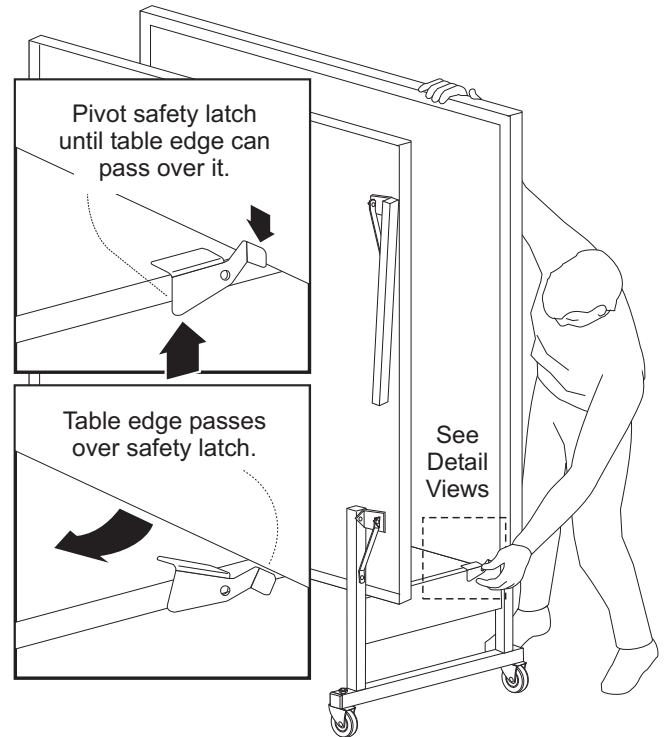
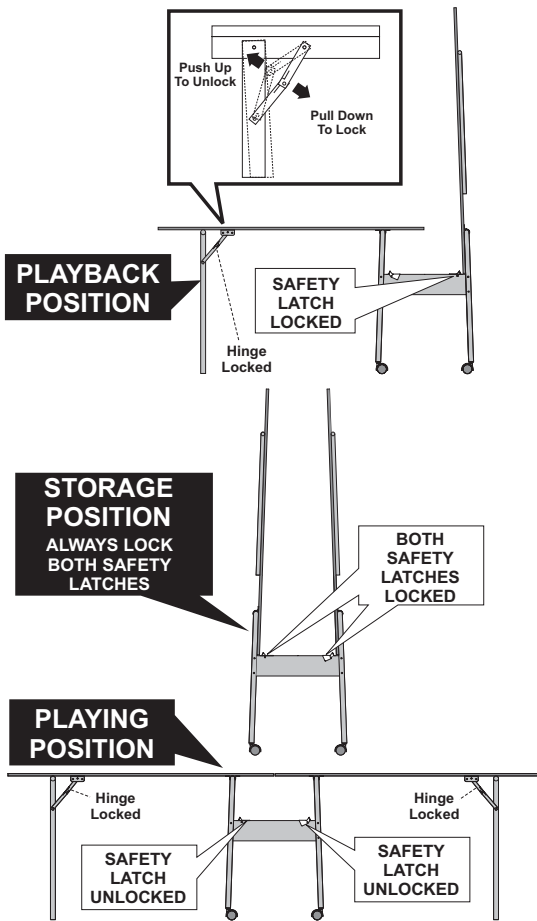


TO OPEN:

1. Open legs and lock hinges.
2. Stand behind the table near the safety latch.
3. Hold table half with one hand and pivot safety latch enough to allow the edge of the table half to pass over it.
4. While keeping an eye on the safety latch, pivot table half until it moves past the safety latch. Once edge of table has passed over safety latch, stop pivoting table half.
5. With both hands on the table half, center yourself along the table half and lower the table half to the floor.
6. Repeat for the other table half.
7. Attach net and post.

TO CLOSE:

1. Remove net and post.
2. Lift table half upward and inward to vertical position.
3. Unlock leg hinges and close legs.
4. Repeat for the other table half.



CAUTION

THIS IS A GAME TABLE. DO NOT SIT, STAND, LEAN, WALK OR JUMP ON TABLE! FAILURE TO COMPLY WITH THIS CAUTION COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE!

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE® SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of ninety (90) days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above ninety (90) day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-800-426-1421 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706 - Attn: Warranty Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE® SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE NINETY (90) DAY WARRANTY PERIOD. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

CARE AND MAINTENANCE

You have purchased a quality product that will give you years of enjoyment. By following these simple maintenance steps, you will add to the life of your new table.

THE TABLE TOP

The top (playing surface) of your table is made of particle board. Like all products made of wood, it can be affected by atmospheric changes in both temperature and humidity. This may cause a slight sag or distortion as the top expands or contracts. This is normal and should not cause concern as it does not detract from the play or utility value of the table. After assembly of the table, you can minimize the effects of temperature and humidity changes by storing the table in the folded up position in a dry area when table is not in use.

STORAGE OF YOUR TABLE

This table must be stored indoors to prevent damage to the playing surface. Dampness and extreme temperature changes can cause the wood to warp, swell, crack or blister. When your table is not in use, it should be folded up in a dry area. Due to the nature of particle board, table top may bow. Damp and humid conditions will amplify this. This is normal and will not affect playability of table.

CLEANING YOUR TABLE

To clean your table use a soft, damp (NOT WET) cloth only. To prevent damage to your table's playing surface, DO NOT USE ANY CHEMICALS, ABRASIVE OR CLEANING PRODUCTS on your table's playing surface.



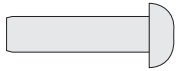
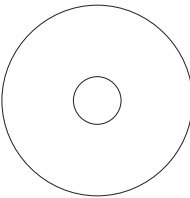




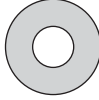
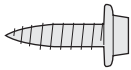
MAINTENANCE OF YOUR TABLE

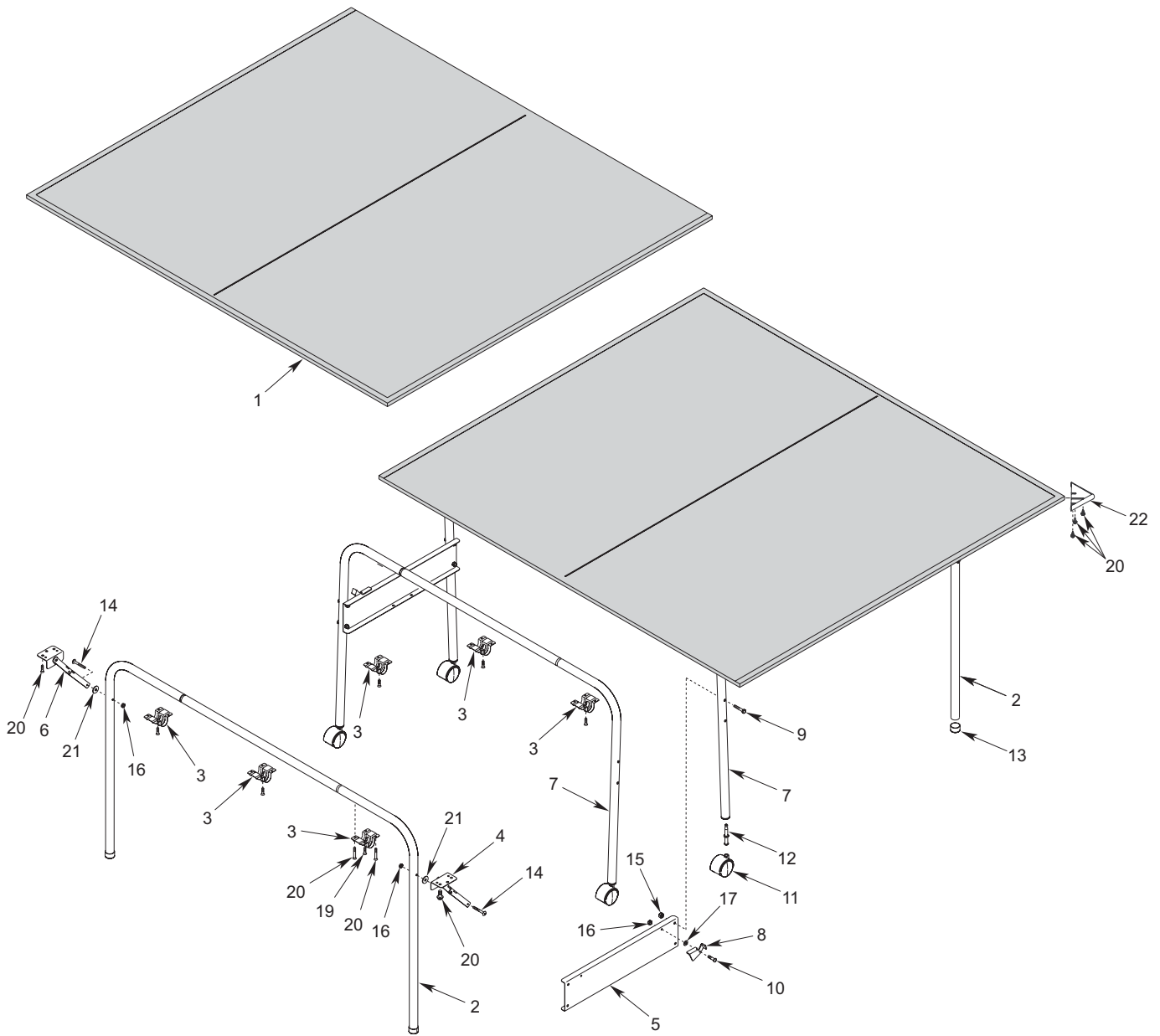
Be sure to oil all moving parts of your table including the pivot points. This will insure the safety and ease of use of your table.

This table must be kept indoors to prevent damage to the playing surface. Dampness and extreme temperature changes which occur on patios or similar areas can cause wood to warp, swell, crack or blister.

UNEVEL FLOORS

If table does not seem level, it is probably due to uneven or unlevel floors. Set the table in its PLAYING POSITION and move table several inches in different directions to find the best location for the table. If the floor is extremely unlevel, table may not play or operate properly. If table is high in the center, shim up under the outer U-legs.

KEY NO.		HARDWARE IDENTIFIER	
9	1/4-20 x 1-1/2 Hex Hd. Bolt		19 #8-32 x 1-1/4 S.M.S. 
10	#10-24 x 3/4 Rd. Hd. Screw		21 Plastic Washer 
14	#10-24 x 1-1/2 Phillips Pan Head Screw		
15	1/4-20 Locknut 	16 #10-24 Locknut 	23  1/4-20 x 2-3/4 Hex Hd. Bolt
17	#10 Flat Washer 	20 #8 X 7/16 Sheet Metal Screw 	



PRODUCT PARTS LIST

Key # T8600, T8601	Description	Qty.	Key # T8600, T8601	Description	Qty.
1	4A-7056-00	2	17	701-1B	#10-24 Washer
	4A-7056-01	2	19	701-141	#8-32 x 1 1/4 Sheet Metal Screw
2	8S-6754-00	2	20	1B-6451-00	#8 x 7/16 Sheet Metal Screw
3	2S-6387-02	12	21	2B-6087-00	Plastic Washer
4	4A-7040-00	2	22	3M-6794-00	Corner Cap
5	2S-6780-00	2	23	2L-7016-00	Owner's Manual
6	4A-7041-00	2			
7	8S-6755-00	2			
8	2S-6264-02	2			
9	701-47	8			
10	801-120B	2			
11	2Q-6084-00	4			
12	3M-6115-00	4			
13	704-18	4			
14	1B-6761-00	4			
15	701-26	8			
16	601-80B	6			