

FOLD AND ROLL PLAYBACK TABLE TENNIS TABLE

Thank you for buying our product. We try hard to insure that our products are of high quality and free of problems, such as manufacturing defects or missing parts. However, if you have any problems with your new product, please call us at:

TOLL FREE 1-800-426-1421
(THIS IS A CONSUMER ONLY NUMBER)

Please have this Owner's Manual with you when you call.








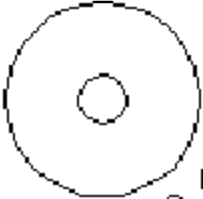




Or write us at: CUSTOMER SERVICE DEPT., P.O. Box 889
Evansville, IN 47706

Fax Number: (812) 467-1399.

Please provide model number and/or part number (not just the key number) of the product and/or part when you call or write. These numbers can be found on the product, packaging, and/or in this Owner's Manual.

MODEL NO.
T8022
527.26203
T80221
527.26209

**READ ASSEMBLY &
OPERATING INSTRUCTIONS
AND ALL SAFETY
INFORMATION CAREFULLY!**

KEY NO.	HARDWARE IDENTIFIER	
32	1/4-20 x 2 Hex Bolt (Qty: 4)	
14	#10-24 x 2 1/4 Rd. Hd. Screw (Qty: 4)	
26	#10-24 x 2 1/4 Slotted Rd. Hd. Screw (Qty: 4)	
18	1/4-20 x 2 1/4 Hex Bolt (Qty: 8)	
19	#6-32 x 1 1/4 Sheet Metal Screw (Qty: 2)	
10	#10-24 x 1 Rd. Hd. Screw (Qty: 2)	
16	 1/4-20 Locknut (Qty: 8)	 38 Plastic Spacer/Shim (Qty: 8)  33 1/4 SAE Washer (Qty: 4)
15	 #10-24 Locknut (Qty: 10)	
34	 1/4-20 Jam Nut (Qty: 4)	
23	 #10 Thread Protector (Qty: 4)	

WARNING

AT LEAST TWO PEOPLE ARE NEEDED TO PUT THIS TABLE TOGETHER!

You will need the following tools to put your table together:

- Phillips Screwdriver
- Standard (Flat Blade) Screwdriver
- Hammer or Mallet
- Pliers
- 6' or 8" Crescent Wrench
- 7/16 Wrench
- 3/8 Wrench
- 9/16 Wrench

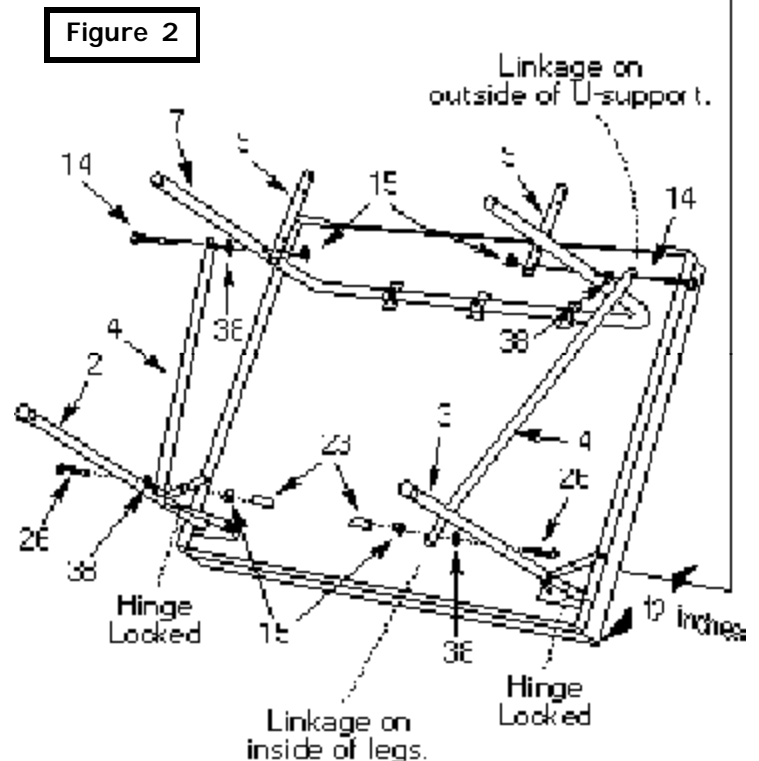
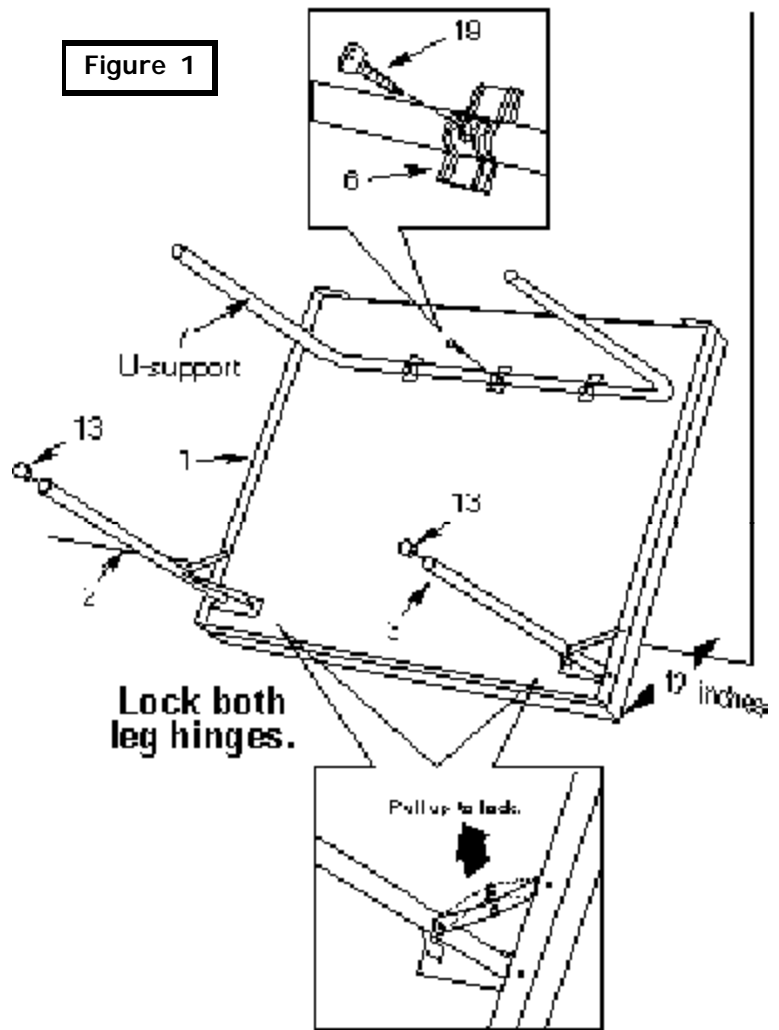
First Table Half Assembly

1. Open the hardware kit and sort all the hardware. For your help in identifying hardware, see the hardware identifier on the front cover of this owner's manual.
2. Lean either table half #1 against a wall placing the two legs #2 & #3 with hinges near the floor. (See Figure 1). Place bottom of table about 12" from wall.

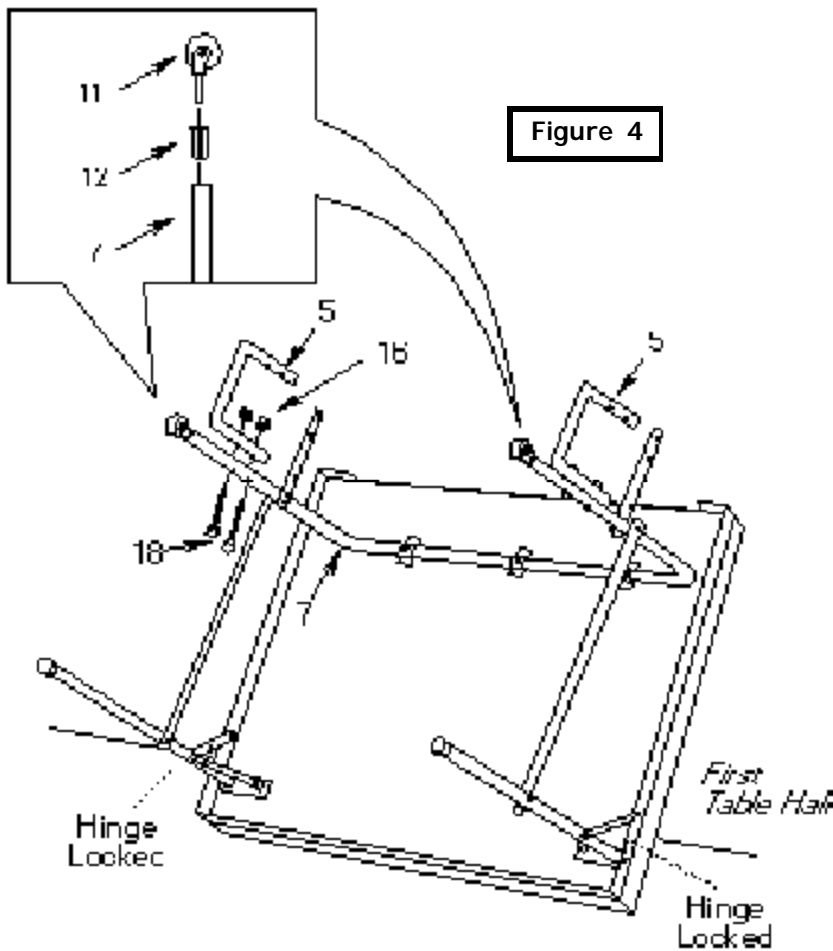
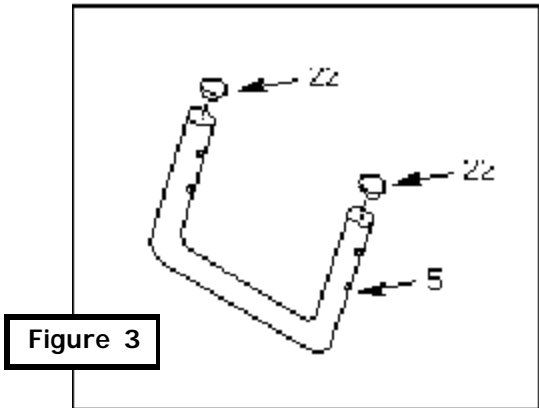
IMPORTANT NOTE: If floor is not carpeted, be sure to place a heavy object at the base of the table half to help prevent table half from sliding away from wall.

3. Pull legs #2 & #3 out from table and lock their hinges by pulling hinges upward as shown in figure 1, detail.
4. Put caps #13 on ends of both legs #2 & #3. (See Figure 1)
5. Rotate U-support #7 until you see the screw hole in the slot of U-clip #6 (See Figure 1, Detail). Slide U-support #7 side to side if necessary.
6. Insert screw #19 through slot in U-clip #6 and into U-support #7. Thread it all the way into U-support #7 until it touches the back of the tube. There should be about 3/8 inch of screw #19 left sticking out. (See Figure 1)

7. Attach linkages #4 to **INSIDE** of legs #2 & #3. Secure with screws #26, spacers #38, locknuts #15 and thread protectors #23. (See Figure 2) **Tighten hardware snug to keep table stable but do not overtighten. Tubes must pivot.**
8. Attach free end of linkages #4 to **OUTSIDE** of U-support #7 with screws #14 and spacers #38. Then slide braces #9 onto the same screws #14 on **INSIDE** of U-support #7. Secure with locknuts #15. (See Figure 2) **Tighten snug but do not overtighten. Tubes must pivot.**



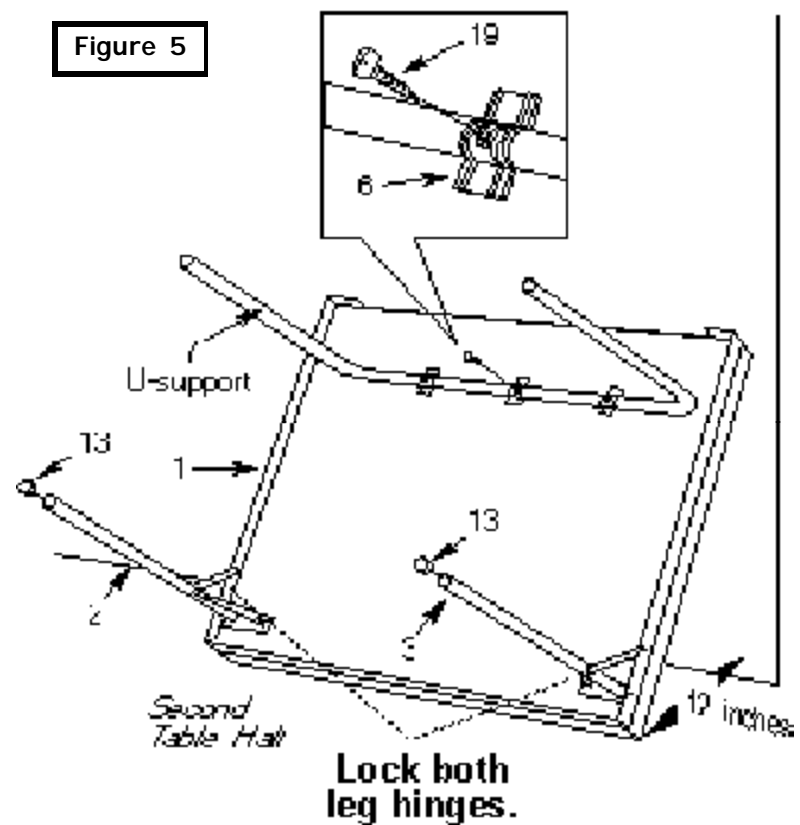
First Table Half Assembly (Continued)



9. Put tube plugs #22 into both U-braces #5. (See Figure 3).
10. Gently tap caster sockets #12 into ends of U-supports #7 until flange on sockets touch the edge of the tube. **DO NOT USE FORCE OR A HAMMER!**(See Figure 4).
11. Insert one caster #11 into each caster socket #12.
12. Attach U-brace #5 to U-supports #7. (See Figure 4) Secure with hex bolts #18 and locknuts #16. Tighten nuts but **be careful not to crush tubes.**

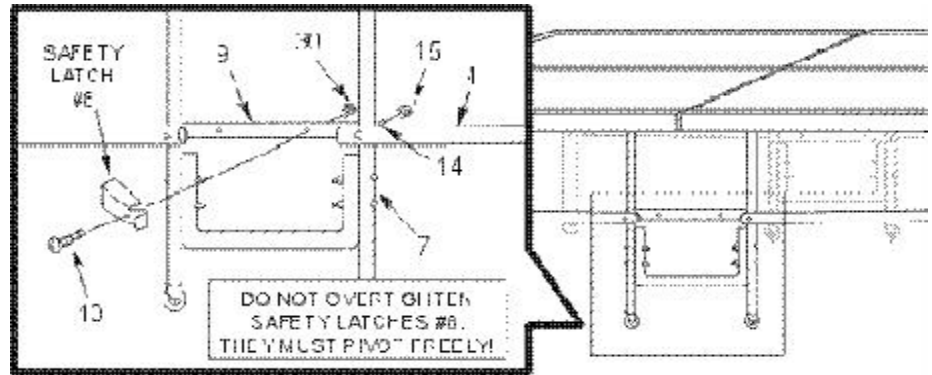
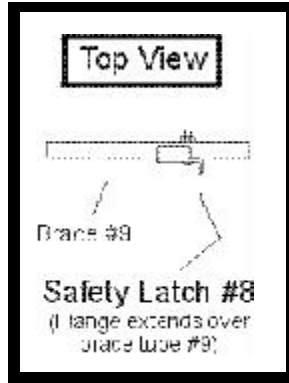
Second Table Half Assembly

13. Lean second table half #1 against a wall **placing the two legs #2 & #3 with hinges near the floor.** (See Figure 5). Place bottom of table about 12" from wall. **REMEMBER: If floor is not carpeted, be sure to place a heavy object at the base of the table half to help prevent table half from sliding away from wall.**
14. Pull legs #2 & #3 out from table and lock their hinges by pulling hinges upward. (See detail in Figure 1, previous page).
15. Put caps #13 on its ends of both legs #2 & #3. (See Figure 5)
16. Rotate U-support #7 until you see the screw hole in the slot of U-clip #6 (See Figure 5, Detail). Slide U-support #7 side to side if necessary.
17. Insert screw #19 through slot in U-clip #6 and into U-support #7. Thread it all the way into U-support #7 until it touches the back of the tube. There should be about 3/8 inch of screw #19 left sticking out. (See Figure 5, Detail).



Safety Latches

Figure 8



25. Remove locknuts #15 from screws #14 on **second table half**, where U-support #7 and linkages #4 join. Slide braces #9 on screws #14 and replace locknuts #15. **Tighten nuts snug, but do not overtighten.** Joints must pivot. (See Figure 8) Also, go back and tighten nuts used in step #24.

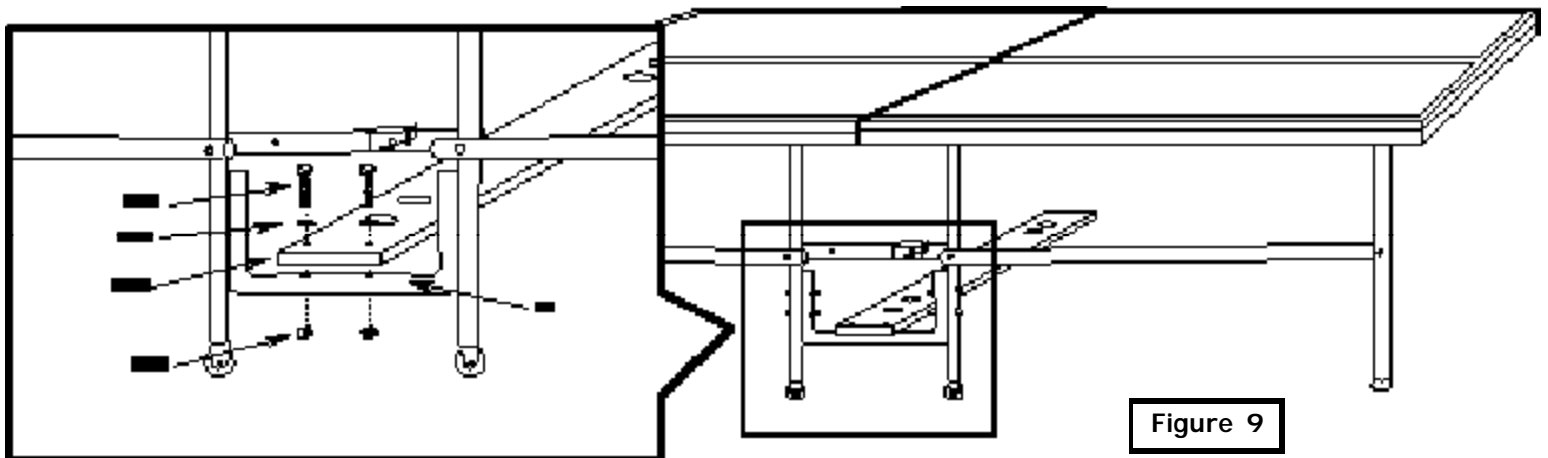
26. Attach a safety latch #8 to brace tube #9 as shown above, making sure the flange on the safety latch extends over brace tube #9. (See Figure 8). Secure safety latches #8 to brace #9 with screws #10 and locknuts #15. **Do not overtighten these locknuts.** Safety latches must pivot. (See Figure 8).

27. Repeat for opposite brace tube.



INSTALL SAFETY LATCHES #8 AS SHOWN ABOVE FOR PROPER USE OF TABLE! DO NOT OPERATE TABLE UNTIL ASSEMBLY IS COMPLETE!

Paddle Rack Mounting



28. Attach paddle rack #31 to U-braces #5 with hex bolts #32, washers #33 and jam nuts #34. (See Figure 9). Tighten nuts but be careful not to crush tubes.

OPENING AND CLOSING INSTRUCTIONS



CAUTION:

READ OPERATING INSTRUCTIONS CAREFULLY BEFORE OPERATING TABLE! DO NOT ALLOW CHILDREN TO OPEN TABLE! DO NOT CLIMB, STAND OR JUMP ON TABLE! SERIOUS OR FATAL INJURY MAY RESULT! THIS IS NOT A TOY! TABLE IS TO BE OPENED OR CLOSED BY ADULTS ONLY! FAILURE TO COMPLY WITH OPENING AND CLOSING INSTRUCTIONS COULD RESULT IN PERSONAL INJURY OR PROPERTY DAMAGE.

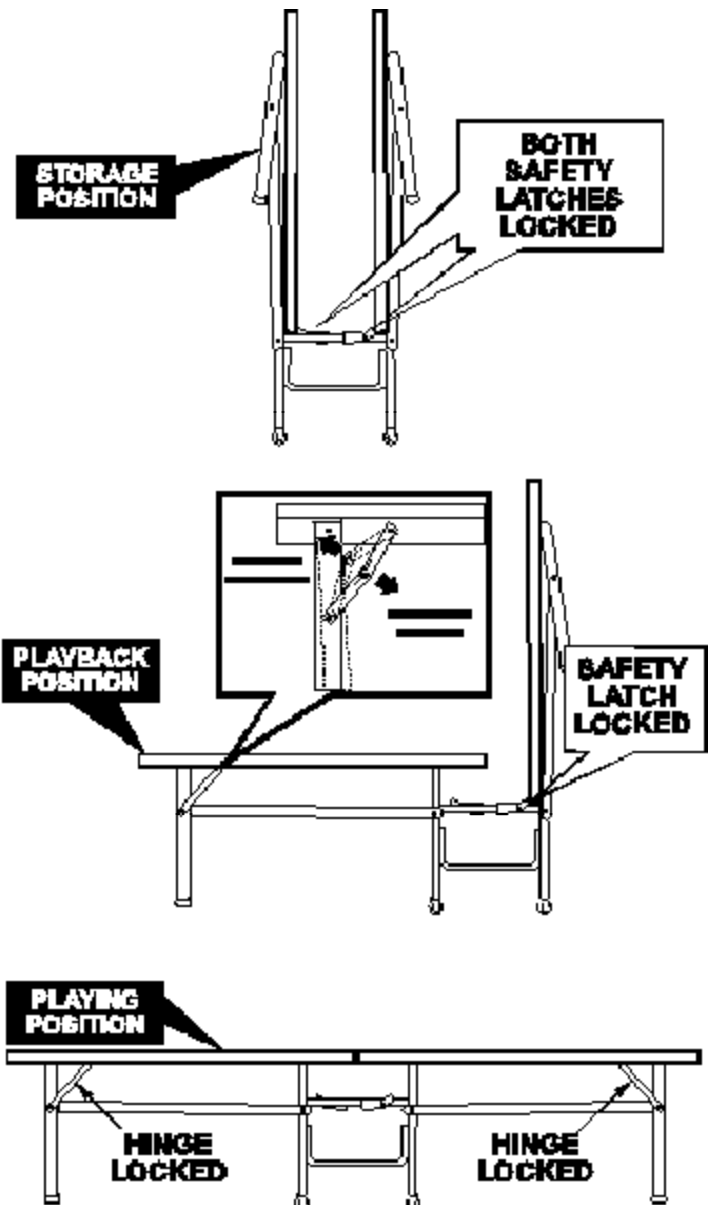
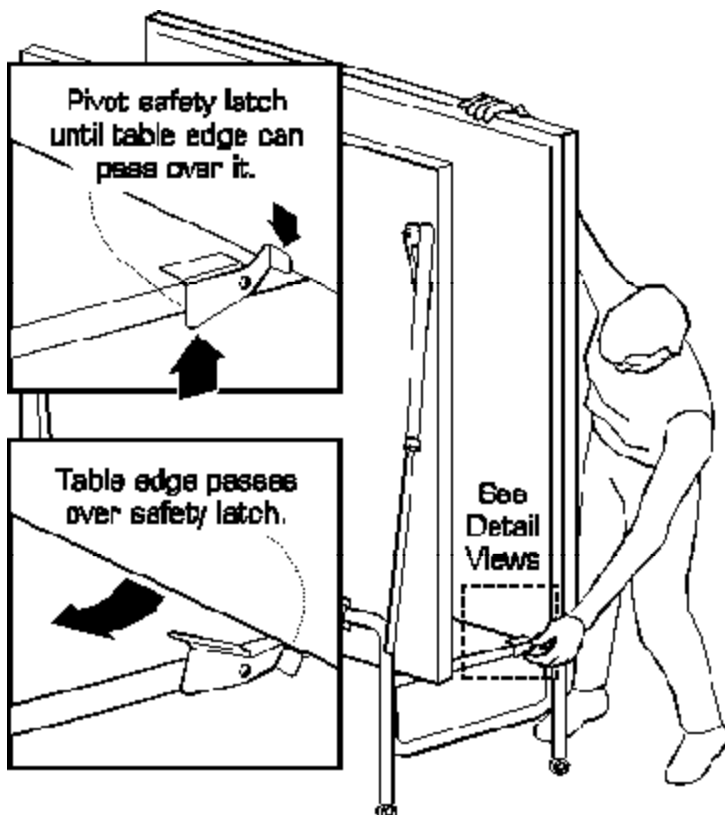
TO OPEN:

1. Stand behind the table near the safety latch.
2. Pull legs out slightly from table top.
3. Hold table half with one hand and pivot safety latch enough to allow the edge of the table half to pass over it.
4. While keeping an eye on the safety latch, pivot table half until it moves past the safety latch. Once edge of table has passed over safety latch, stop pivoting table half.
5. With both hands on the table half, center yourself along the table half and lower the table half to the floor.
6. Lock leg hinges on both legs. (see figure 10).
7. Repeat for the other table half.

TO CLOSE:

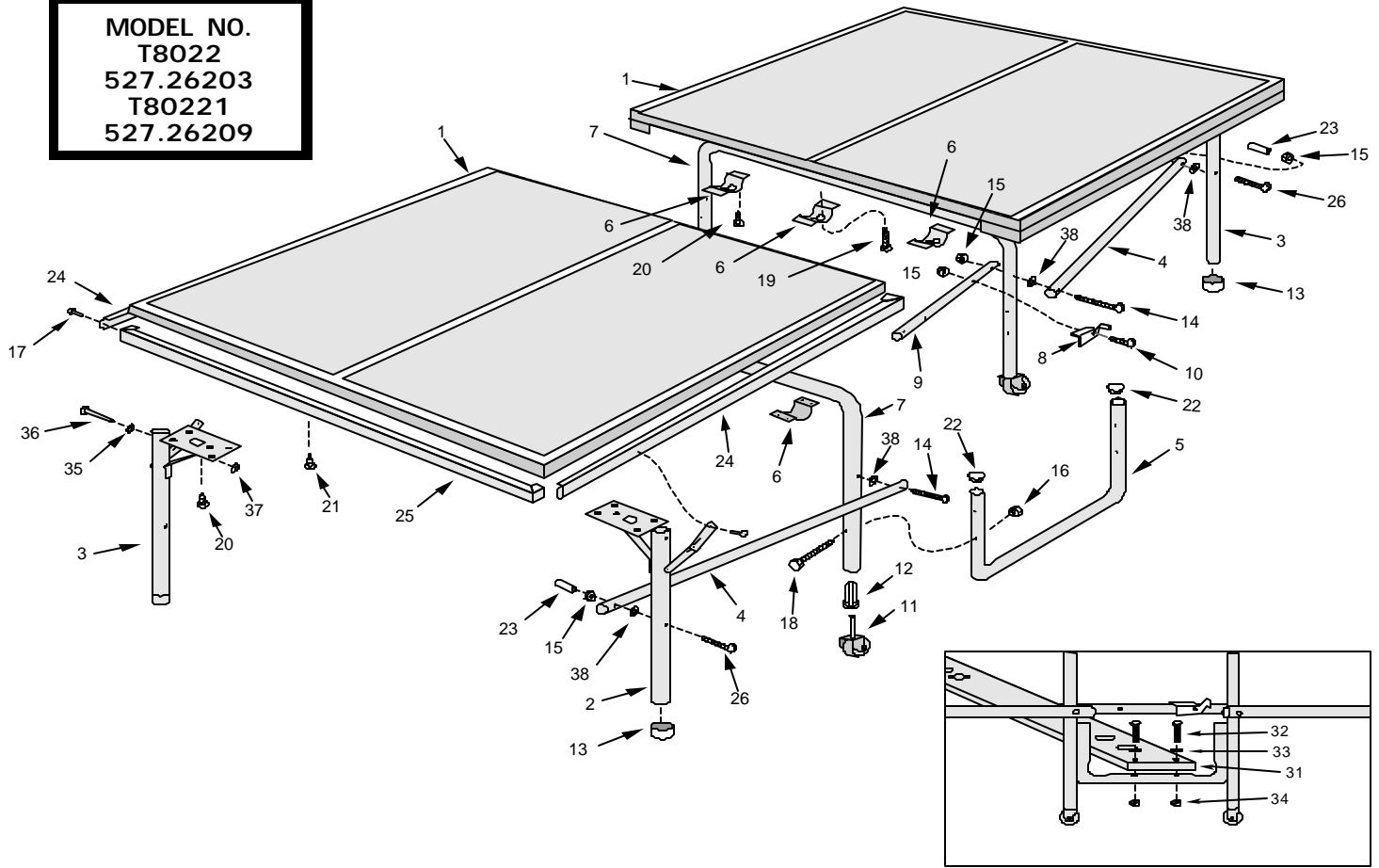
1. Unlock hinges from both legs (see figure 10).
2. Lift table half upward and inward to vertical position.
3. Check to be sure that table half is locked in the safety latch.
4. Repeat for the other table half.

Figure 10



NOTE: NET AND NET BRACKETS INCLUDED WITH MODELS T80221 & 527.26209 ONLY

MODEL NO.
T8022
527.26203
T80221
527.26209



Product Parts List

Key #	Part #	Description	Qty.	Key #	Part #	Description	Qty.
1	4A-6127-00	¾" Board	2	21	701-106	#8 x 13/32 Sheet Metal Screw	88
2	1A-6177-00	Right Leg	2	22	3M-1019-00	1" Tube Plug	4
3	1A-6178-00	Left Leg	2	23	704-58	Thread Protector	4
4	8S-6340-01	Linkage	4	24	2S-6282-00	Side Rail	4
5	8S-6323-02	U-brace	2	25	2S-6133-01	End Rail	2
6	710-54	U-clip	6	26	701-84	#10-24 x 2½ Slotted Rd. Hd. Screw	4
7	8S-6371-01	U-support	2	27	n/a	-----	-
8	2S-6264-01	Safety Latch	2	28	n/a	-----	-
9	8S-6381-05	Tube Brace	2	29	n/a	-----	-
10	1B-6036-00	#10-24 x 1 Slotted Rd Hd Screw	2	30	n/a	-----	-
11	2Q-6084-00	Caster	4	31	2W-6109-00	Paddle Rack	1
12	3M-6115-00	Caster Socket	4	32	701-82	¼-20 x 2 Hex Bolt	4
13	704-1	Leg Cap	4	33	2B-6014-00	¼ SAE Washer	4
14	701-184	#10-24 x 2½ Slotted Rd Hd Screw	4	34	801-37	¼-20 Jam Nut	4
15	601-80	#10-24 Locknut	10	35	704-54	Spacer	4
16	701-26	¼-20 Locknut	8	36	701-151	3/16 x 1-31/32 Rivet	4
17	701-9	1/8 x 1/8 Pull Rivet	4	37	701-115B	Push Nut	4
18	701-35	¼-20 x 2½ Hex Head Bolt	8	38	704-117	Plastic Spacer/Shim	8
19	701-141	#8-32 x 1¼ Sheet Metal Screw	2	39	2L-6433-00	This Owner's Manual	1
20	701-105	#8 x 9/16 Sheet Metal Screw	48	40	5A-6456-00	Accessory Kit (Model 527.26209 Only)	1

OWNER'S MANUAL

MODEL NO.
T8022
527.26203
T80221
527.26209

LIMITED 1 YEAR WARRANTY

Manufacturer warrants to the original retail purchaser, this product to be free from defects in material and workmanship for a period of one (1) year from the date of purchase.

Should this product become defective due to material or workmanship within the warranty period, contact our Customer Service Department for repair or replacement at our option.

This warranty is not transferable and does not cover normal wear and tear, bowing of the table or damage caused by improper handling, installation or use of this product. This warranty is also void if product is in any way abused, damaged, or modified from its original state, or if used for other than residential use.

This warranty gives you specific legal rights, and you may have other rights which vary from state to state.



THIS IS A GAME TABLE. DO NOT SIT, STAND, LEAN, WALK OR JUMP ON TABLE! FAILURE TO COMPLY WITH THIS CAUTION COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE!

This table must be kept indoors to prevent damage to the playing surface. Dampness and extreme temperature changes which occur on patios or similar areas can cause wood to warp, swell, crack, or blister.

UNLEVEL FLOORS

If table does not seem level, it is probably because floor is not level. Move table several inches (set table in playing position) in different directions to find the best location for the table. If the floor is extremely unlevel, table may not play or operate properly. If table is high in the center, shim up under the outer legs.

CARE AND MAINTENANCE

You have purchased a quality product that will give you years of enjoyment. By following these simple maintenance steps you will add to the life of your new table. The top (playing surface) of your table is of a particle board construction. Like all products made of wood, it can be affected by atmospheric conditions, meaning both temperature and humidity. This may cause a slight sag or distortion as top expands or contracts. This is normal and should not cause concern as it does not detract from the play or utility value of the table. To help minimize this problem, **store table in folded up position in a dry area when not in use.**

STORAGE OF YOUR TABLE

This table must be stored indoors to prevent damage to the playing surface. Dampness and extreme temperature changes can cause the wood to warp, swell, crack, or blister. When your table is not in use, it should be folded up in a dry area.

CLEANING YOUR TABLE

To clean your table use a soft damp **NOT WET** cloth only. To prevent damage to your table's playing surface **DO NOT** use any chemicals, abrasive, or cleaning products on your table's playing surface.

IMPORTANT: Periodically, lubricate all moving parts, including pivot points, to assure smooth opening and closing. A light lubricant such as WD-40 is recommended.